

Dixie-Narco®



Lawrence Street
Ranson, West Virginia 25438

(304) 725-3481
(800) 624-0553

Service Bulletin # 78

Date: August 17, 1984
Revised: August 29, 1984
Revised Items 5 & 6,
Page 3
Revised: April 29, 1985

MODEL: All Aseptic Venders

SUBJECT: Pak Retainers and Spacers

CHART PAK VENDER SET-UP

		DNP 232-3 or DNP200-8					
		BRIPAK MODULE			COMBIBLOC MODULE		
		200ml	250ml	6 oz Carbs	200ml	250ml	
B800,502,310.51			●	●		●	PAK RETAINER
B800,502,370.21						●	PAK RETAINER
B800,502,380.11	●				●		PAK RETAINER
C362,010,010.03					●		SPACER

		DNP350-10 or DNP310-10					
		BRIPAK MODULE			COMBIBLOC MODULE		
		200ml	250ml	6 oz Carbs	200ml	250ml	
B800,502,420.41			●	●			PAK RETAINER
B800,502,440.11						●	PAK RETAINER
B800,502,450.21	●				●	●	PAK RETAINER
B800,502,460.21						●	PAK RETAINER
C382,010,010.03					●		SPACER
C382,010,020.03					●		SPACER

PAK RETAINER AND SPACER SIZES

B800,502,310.51	PAK RETAINER SILVER 9/32 JOGGLE X 35 19/32 LONG
B800,502,370.21	PAK RETAINER GOLD 19/32 JOGGLE X 35 19/32 LONG
B800,502,380.11	PAK RETAINER SILVER 1 9/32 JOGGLE X 35 19/32 LONG
B800,502,420.41	PAK RETAINER SILVER 9/32 JOGGLE X 43 3/32
B800,502,440.11	PAK RETAINER GOLD NO JOGGLE X 43 3/32
B800,502,450.21	PAK RETAINER GOLD 1 JOGGLE X 43 3/32
B800,502,460.21	PAK RETAINER SILVER 1/2 JOGGLE X 43 3/32
C362,010,010.03	SPACER GALV. 3 3/8 W X 33 21/32 X 1/2 CHANNEL FLANGE
C382,010,010.03	SPACER GALV. 3 3/8 W X 41 5/32 X 1/2 CHANNEL FLANGE
C382,010,020.03	SPACER GALV. 3 3/8 W X 41 5/32 X 13/16 CHANNEL FLANGE

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Each Aseptic vender is "set" to vend the package called out on the sticker on the front of each module. In this way each module is identified as to package size (ml) and type (Brik Pak or Combibloc). Make sure that the package to be dispensed is like the "call out" on the sticker.

Study the accompanying chart - Pak Vend Set-Up - which outlines the Pak Retainers and Spacers that can be replaced to change package size if the need arises.

Study the loading instructions on the inside of the inner door.

There are either 4 or 5 modules in the Aseptic vender depending on the model. A module consists primarily of 2 columns, each column having 1 auger and each auger being driven by 1 vend motor. The packages that are to be vended are either Brik Pak or Combibloc and this identification is printed on the package along with the size of the contents in ml (millilitre).

A Pak retainer is a vertical rod located in front of the auger and retains the product package. Pak retainers can be replaced to accomodate other package sizes but replacement is limited to the chart "call out" for Brik Pak module vs the vender model or for Combibloc module vs the vender model.

Pak retainer and spacer dimensions are "called out" as a means to identify these various parts. Joggle is the depth of the offset in the pak retainer. See a typical example. (Fig. 1).



Fig. 1

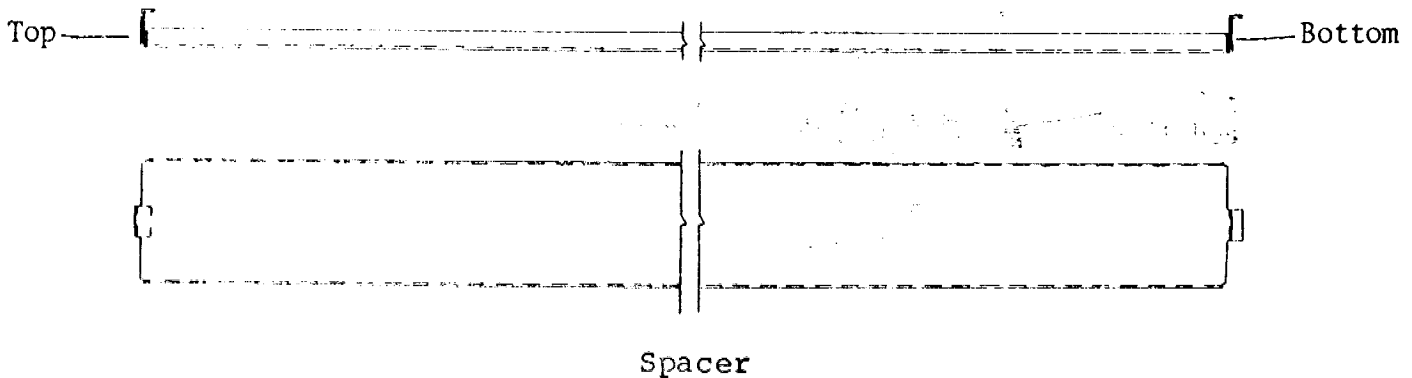


Fig. 2

In changing from Brik Pak package to Combibloc package or the reverse, a module is needed.

Number 1 module (extreme right) is not interchangeable with the remaining modules in the vender. The wiring is different. However, the remaining modules are all wired alike.

*Installation of Spacer.

- *1. This is information only and is provided in the event a package situation would arise which would necessitate the installation of a spacer.
2. Locate the slots back of Auger - See Figures 2 and 3.
3. DO NOT REMOVE AUGER.
4. Slide the spacer behind the Auger matching the spacer securement hooks with the top and bottom slot in the Module.
5. Beginning with serial number....2749, slots have been located in the modules for models DNP350-10 and DNP310-10.
6. On DNP232-8 in which there is now a Combibloc module and there is a need for the 200 ml C package, call Dixie-Narco.

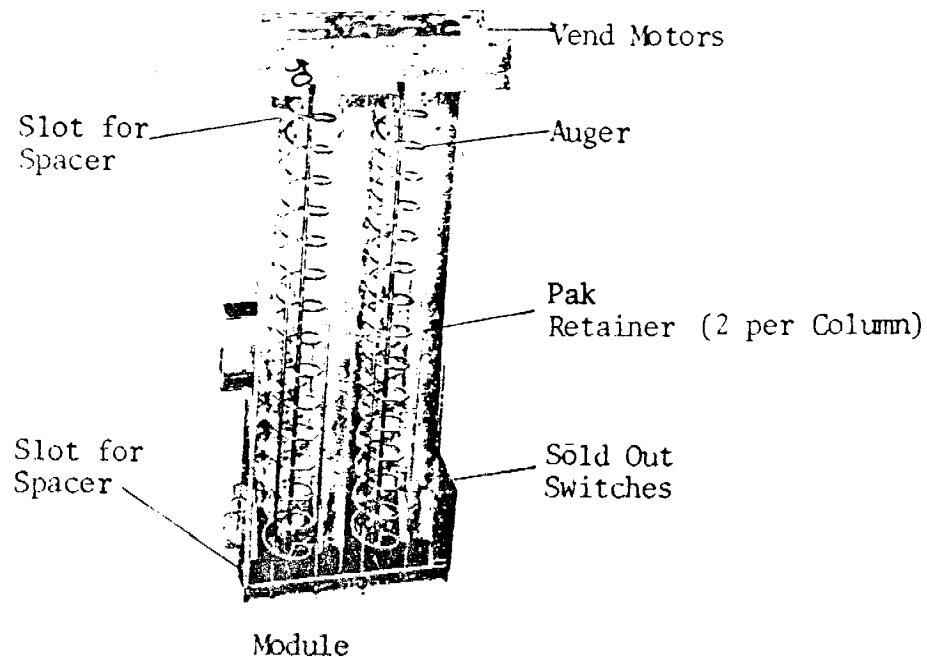


Fig. 3